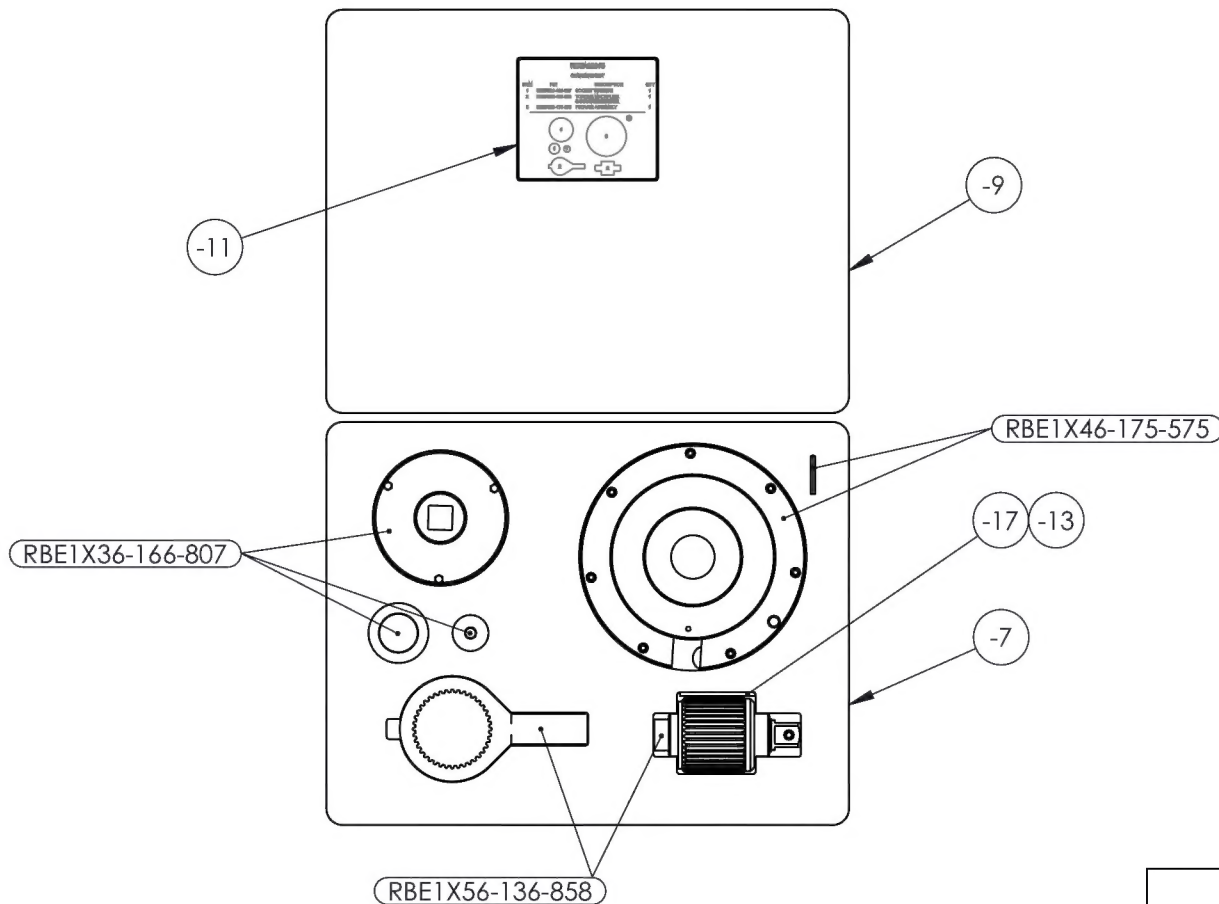


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0218	UPDATED TO NEW DRAFTING STANDARDS. CH'D DESCRIPTIONS WAS SPANNER IS SOCKET WRENCH, WAS SERVO SCREW DRIVER IS TORQUE MULTIPLIER & COUNTER HOLDER, WAS SUPPORT IS FIXTURE ASSEMBLY. REMOVED TOOL DASH NUMBERS WAS -1, -2, -3, -7 CH'D DIMS WAS 10.81 IS 10.90, WAS 7.77 IS 7.68, WAS R2.10 IS R2.22, WAS ∇ 1.18 IS ∇ .97. DELETED DIM 4X .75 X 45°. ADDED DIMS 4X .75, 4X 45°. 12X R.13, 3.31, 4.69. -9 CH'D DIM WAS .063 IS .13. DELETED DIM .75 X 45°. ADDED DIMS 4X .35, 4X 45°. -11 UPDATED DESCRIPTIONS. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS. -15 WAS B/O IS IN HOUSE.	9/1/2015	DPD	JAG

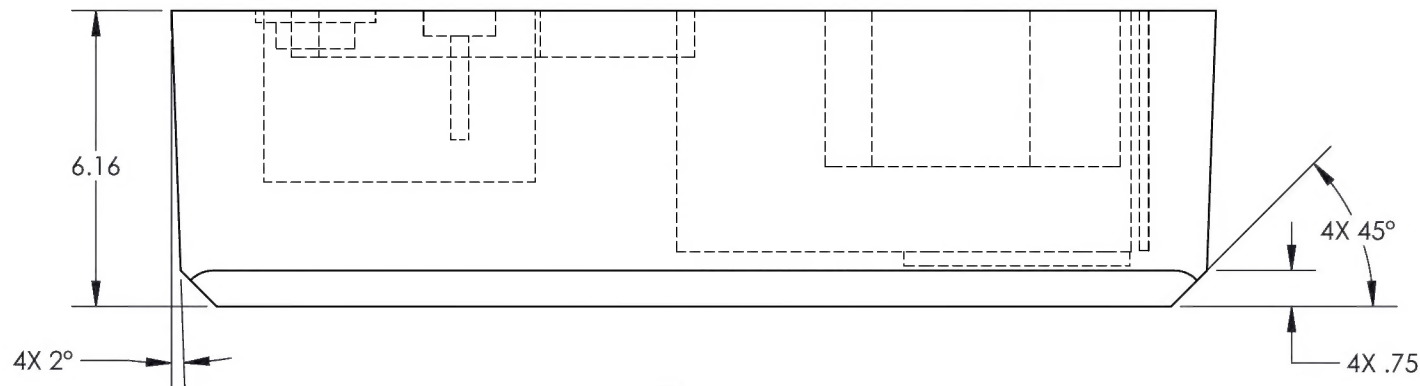
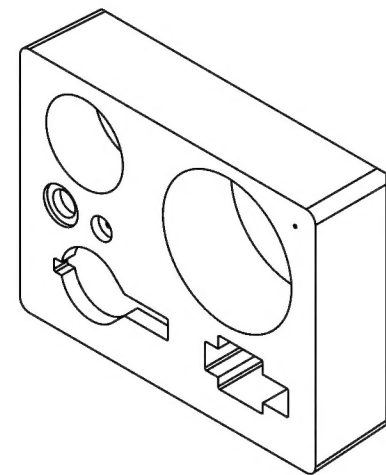
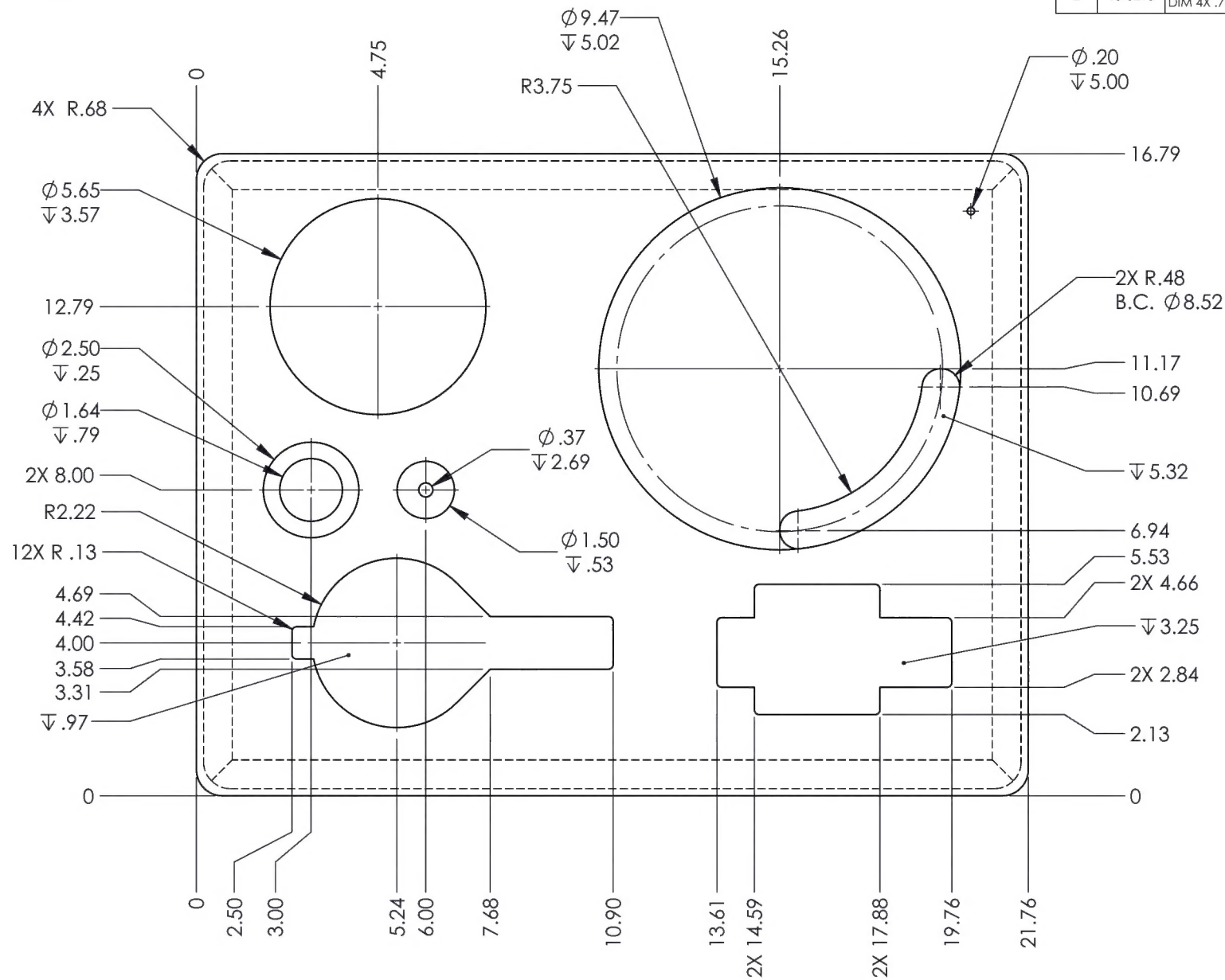


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	SOCKET WRENCH		RBE1X36-166-807	1
				1	TORQUE MULTIPLIER & COUNTER HOLDER		RBE1X56-136-858	1
				1	FIXTURE ASSEMBLY		RBE1X46-175-575	1
		B/O	-5	1	CASE	PLASTIC, BLACK	8 X 17 X 22 PELICAN #APP-1600-E	N/S
		B/O	-7	1	BOTTOM TOOL CUSHION	Y20 BLACK	6-3/16 X 16-7/8 X 21-7/8 (I.R. SPECIALTY)	2
		B/O	-9	1	TOP TOOL CUSHION	Y20 BLACK	1-13/16 X 16-7/8 X 21-3/4 (I.R. SPECIALTY)	3
		B/O	-11	1	LOCATION PLACARD	PLASTIC		4
		B/O	-13	1	PAD	BLACK COROPLAST	4mm X 3-1/8 X 3-1/4 (I.R. SPECIALTY)	5
			-15	1	DART PLACARD	ALUMINUM	#RB41011	N/S
		B/O	-17	1	SERVO BACK PAD	BLACK COROPLAST	4mm X 3-1/8 X 3-1/8 (I.R. SPECIALTY)	6

DART AEROSPACE	
TITLE MAST NUT TORQUE TOOL KIT	
DWG NO. RBEA62315	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:8	DATE 3/28/2012
SHEET 1 OF 6	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0218	-7 CH'D DIMS WAS 10.81 IS 10.90, WAS 7.77 IS 7.68, WAS R2.10 IS R2.22, WAS ∇ 1.18 IS ∇ .97. DELETED DIM 4X .75 X 45°. ADDED DIMS 4X .75, 4X 45°, 12X R.13, 3.31, 4.69.	9/1/2015	DPD	JAG

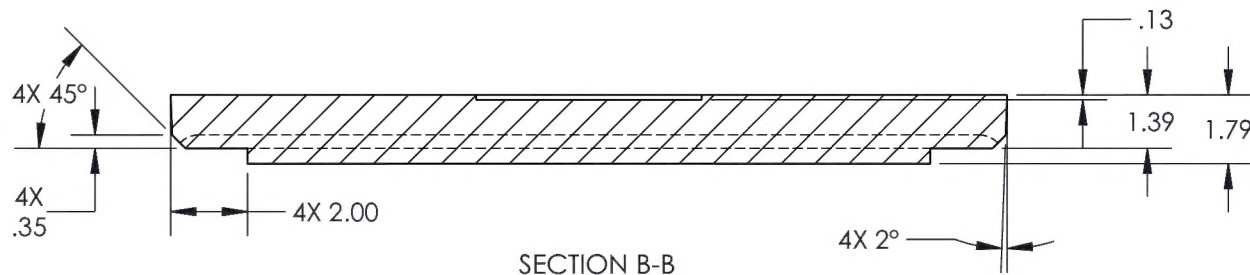
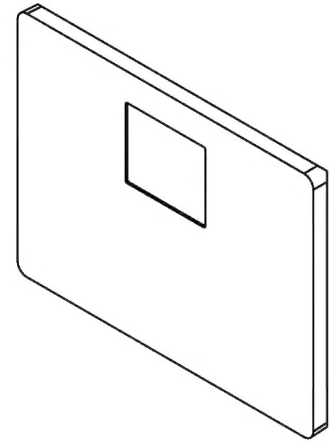
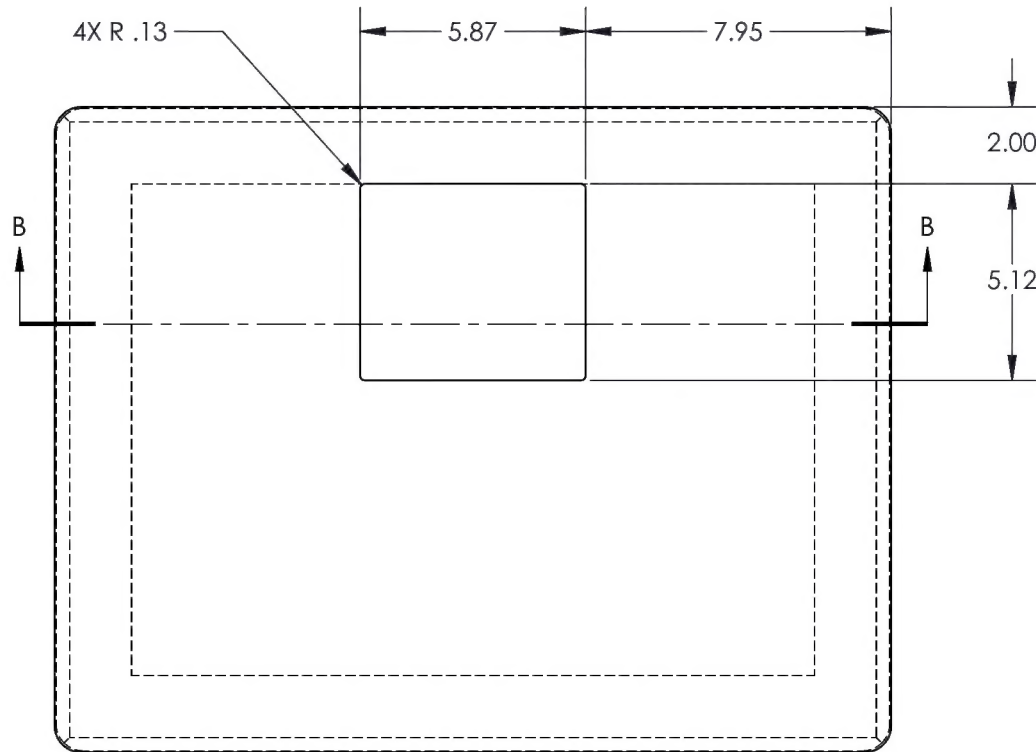


⑦
BOTTOM TOOL CUSHION

DART AEROSPACE			
TITLE MAST NUT TORQUE TOOL KIT		REV 2	
DWG NO. RBEA62315-7		DRAWN BY: CLOUGH	
MAT'L Y20 BLACK		APPROVED D Weil	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 .XX \pm .01 .X \pm .1		FRACTIONS \pm 1/8 ANGLES \pm 5°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC USED ON MODEL EC135	
SCALE 1:4	DATE 3/28/2012	SHEET 2 OF 6	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0218	-9 CH'D DIM WAS .063 IS .13. DELETED DIM .75 X 45°. ADDED DIMS 4X .35, 4X 45°.	9/1/2015	DPD	JAG



SECTION B-B

(-9)

TOP TOOL CUSHION

DART AEROSPACE	
TITLE MAST NUT TORQUE TOOL KIT	
DWG NO. RBEA62315-9	REV 2
MAT'L Y20 BLACK	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EC135
SCALE 1:5	DATE 3/28/2012
SHEET 3 OF 6	

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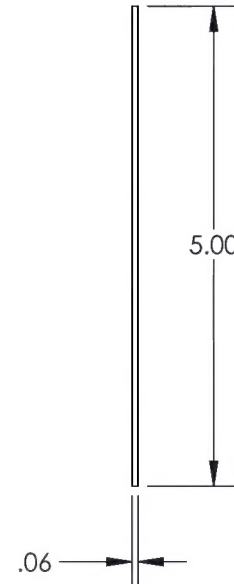
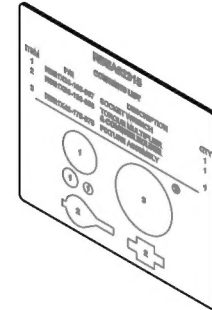
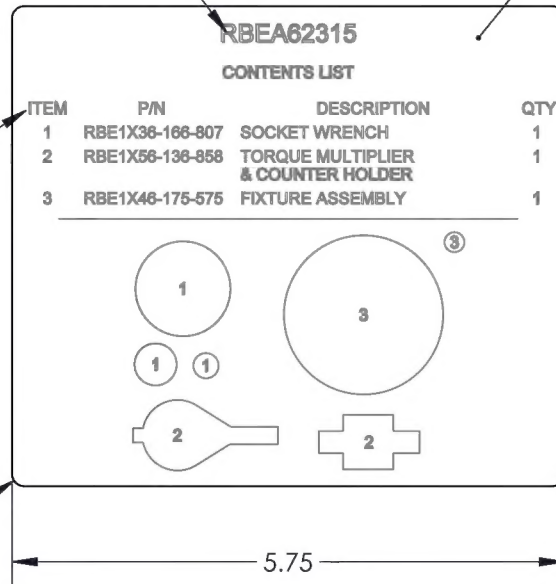
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0218	-11 UPDATED DESCRIPTIONS.	9/1/2015	DPD	JAG

ARIAL 3/16 LETTERS

BLACK BACKGROUND
WITH WHITE LETTERS & LINES

ARIAL 1/8 LETTERS

4X R.13



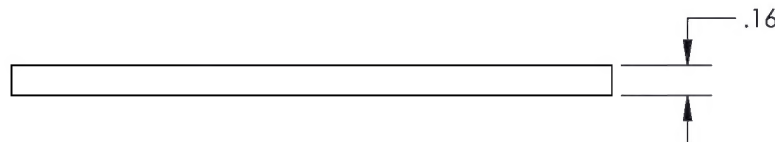
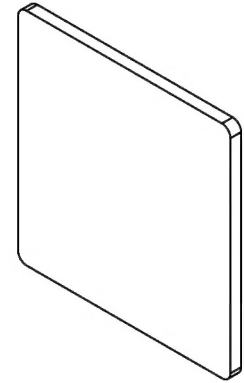
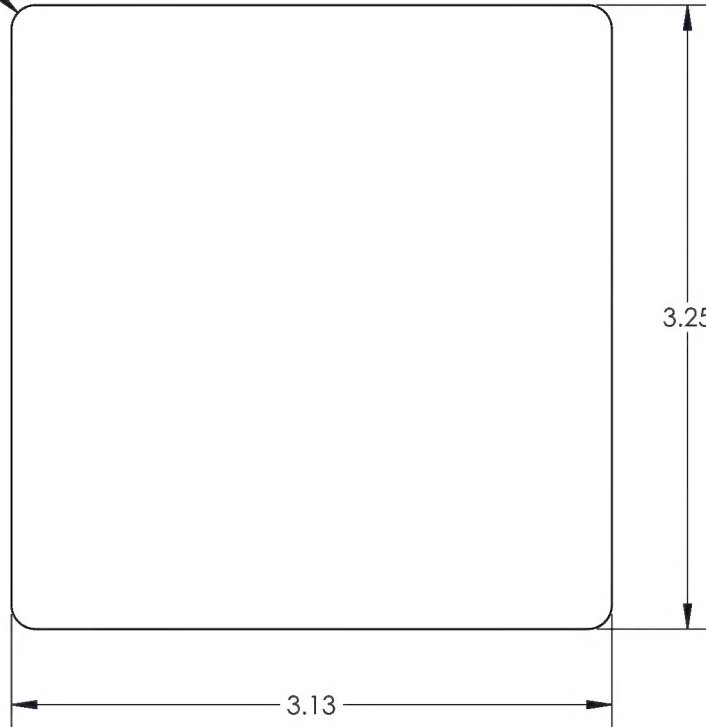
LOCATION PLACARD

DART AEROSPACE	
TITLE MAST NUT TORQUE TOOL KIT	
DWG NO. RBEA62315-11	REV 2
MAT'L PLASTIC	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	EC135
SCALE 1:2	DATE 3/28/2012
	SHEET 4 OF 6

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

4X R.13



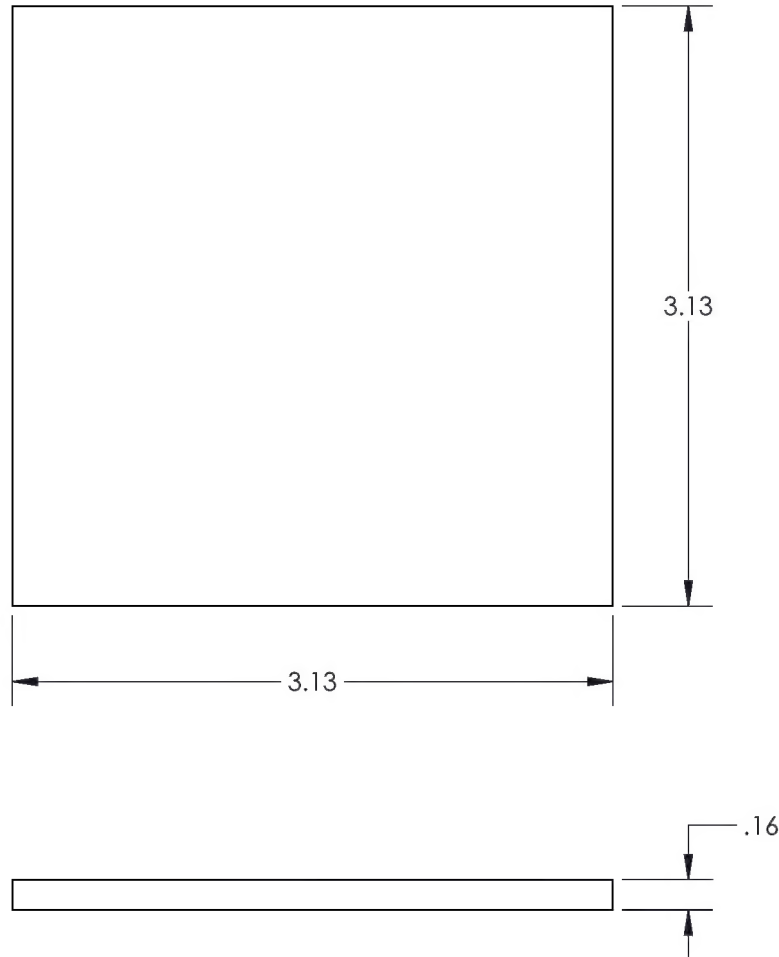
(-13)

PAD

DART AEROSPACE	
TITLE MAST NUT TORQUE TOOL KIT	
DWG NO. RBEA62315-13	REV 2
MAT'L BLACK COROPLAST	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL EC135
SCALE 1:1	DATE 4/3/2012
SHEET 5 OF 6	


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



(-17)

SERVO BACK PAD

	
TITLE MAST NUT TORQUE TOOL KIT	
DWG NO. RBEA62315-17	REV 2
MAT'L BLACK COROPLAST	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:1	USED ON MODEL EC135
DATE 4/5/2012	SHEET 6 OF 6